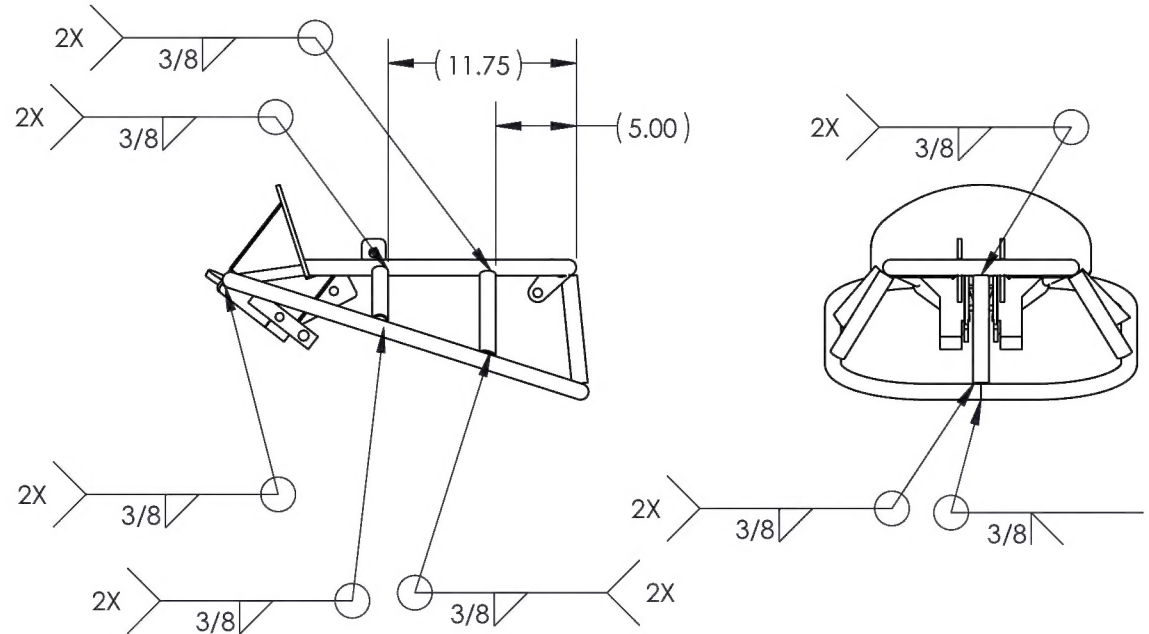
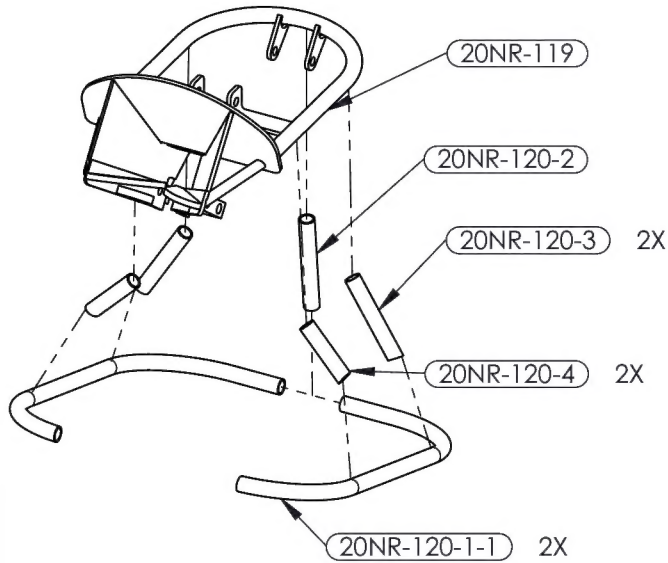


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY CANAM	7/30/2013	CFS	



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material
			20NR-119	1	20NR SINGLE RING CAGE	
			20NR-120-1-1	2	SEMI LOWER GUARD	1018/1026 CDS
			20NR-120-2	1	LONG SPACER BAR	1018/1026 CDS
			20NR-120-3	2	MID SPACER BAR	1018/1026 CDS
			20NR-120-4	2	SHORT SPACER BAR	1018/1026 CDS

RED BARN MACHINE	
DOUBLE RING CAGE	
DWG NO. 20NR-88	
REV 1	
MAT'L	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:12	DATE 8/13/2009
SHEET 1 OF 1	